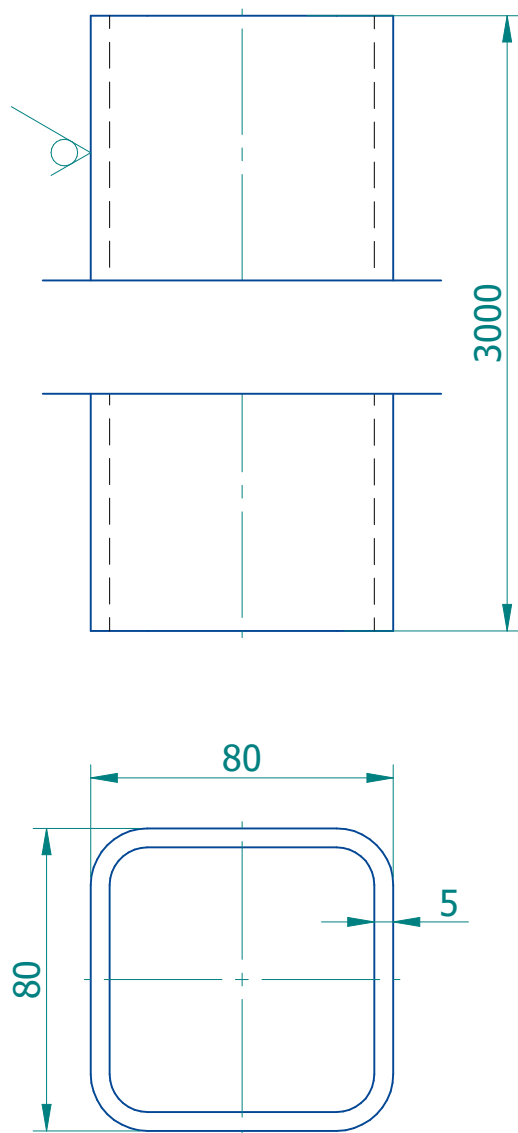
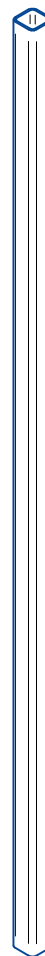
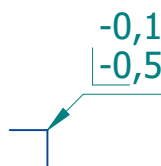




1:20



Werstoff /material: 1.4301 blank
Masse 36,5 kg
Mass 36,5 kg

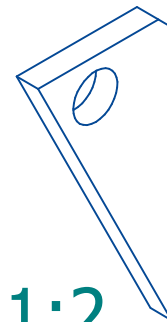
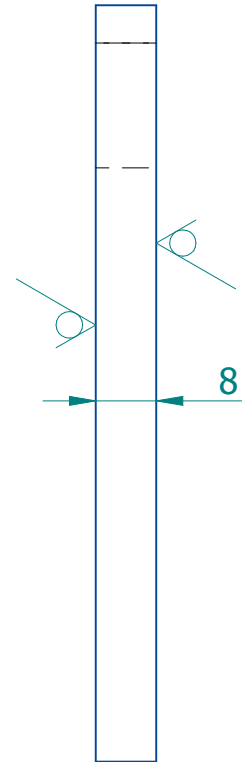
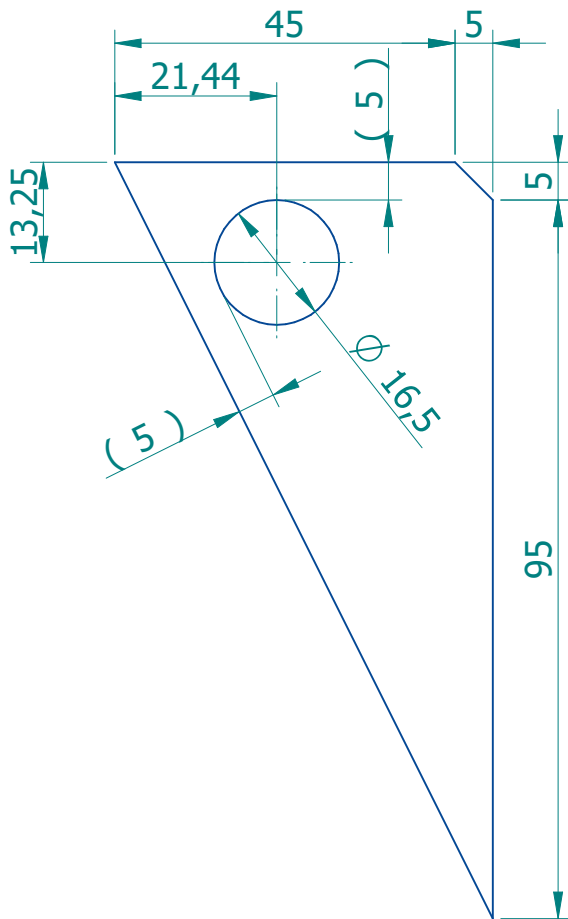


Kanten/edges ISO 13715

Gesägt/Sawn



Allgemeintoleranzen nach/ admissible tolerance to:	Oberflächenangaben nach/surface according to ISO 1302								Länge des kürzeren Schenkels/ measure of short blade ≤				
	Nennmaß/nominal size ≤ Längenmaße/linear measure												
ISO 2768 - cK - E	0,5-3	6	30	120	400	1000	2000	4000		10	50	120	400
Spanen, Umformen/chipping, forming	±0,2	±0,3	±0,5	±0,8	±1,2	±2,0	±3,0	±4,0		±1°30'	±1°	±30'	±15'
Erstellt/created: Tresselt M.	Geprüft/verified: Tresselt, M.					1:2				1/1			
Quadratrohr square pipe													
						Stückliste Pos.1				A4			



1:2

Werstoff /material: 1.4301 blank

Kontur nach 3D-Daten

Contour according to 3D data

Eingeschlossene Fläche 0,25 dm²

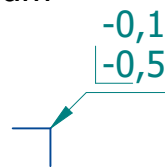
Umfang 311 mm

Masse 0,14 kg

Enclosed area 0,25 dm²

Circumference 311 mm

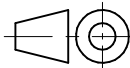
Mass 0,14 kg

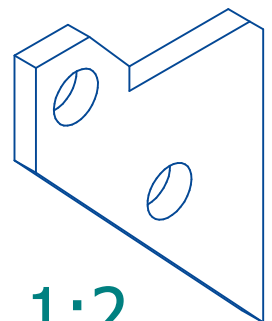
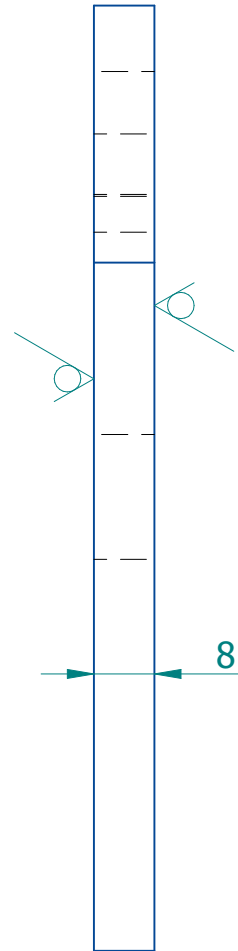
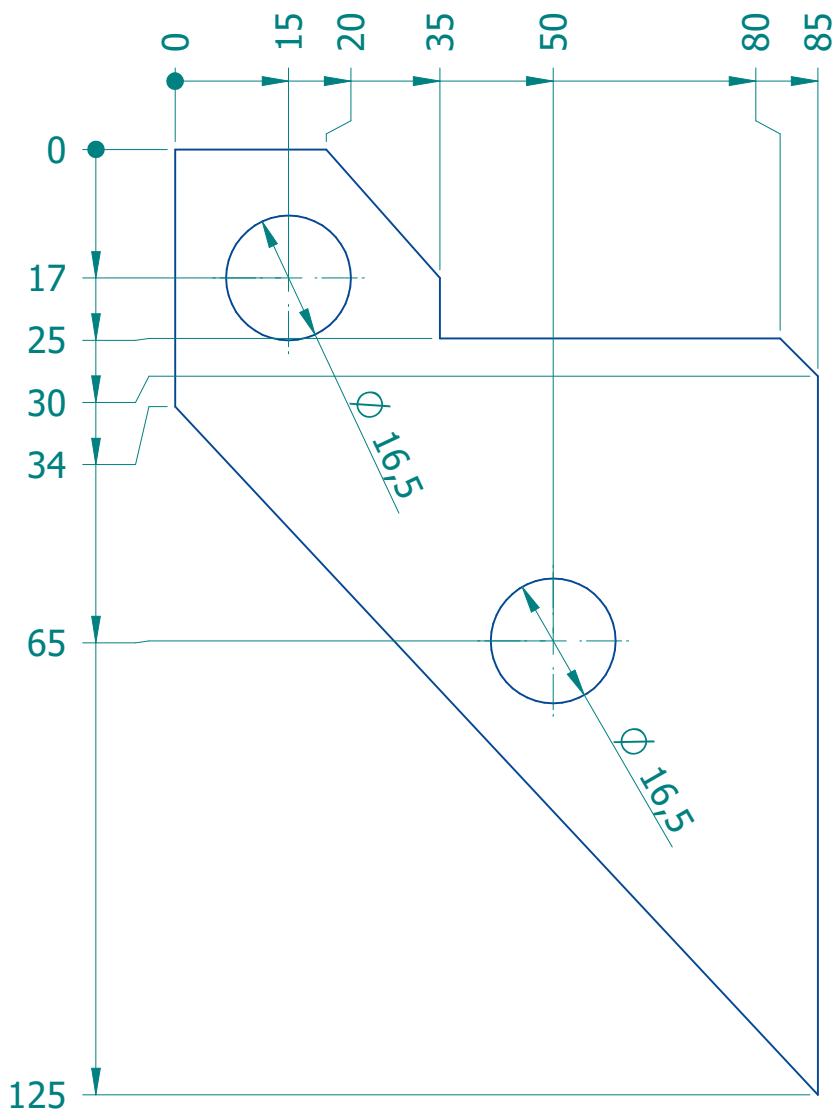


Kanten/edges ISO 13715

Gelasert/Lasered



Allgemeintoleranzen nach/ admissible tolerance to:	Oberflächenangaben nach/surface according to ISO 1302								Länge des kürzeren Schenkels/ measure of short blade ≤				
	Nennmaß/nominal size ≤ Längenmaße/linear measure												
ISO 2768 - cK - E	0,5-3	6	30	120	400	1000	2000	4000		10	50	120	400
Spanen, Umformen/chipping, forming	±0,2	±0,3	±0,5	±0,8	±1,2	±2,0	±3,0	±4,0		±1°30'	±1°	±30'	±15'
Erstellt/created: Tresselt M.	Geprüft/verified: Tresselt, M.					1:1				1/1			
Versteifung stiffening													
						Stückliste Pos. 2					A4		



1:2

Werstoff /material: 1.4301 blank

Kontur nach 3D-Daten

Contour according to 3D data

Eingeschlossene Fläche 0,54 dm²

Umfang 460 mm

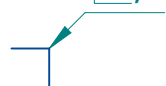
Masse 0,31 kg

Enclosed area 0,54 dm²

Circumference 460 mm

Mass 0,31 kg

-0,1
-0,5

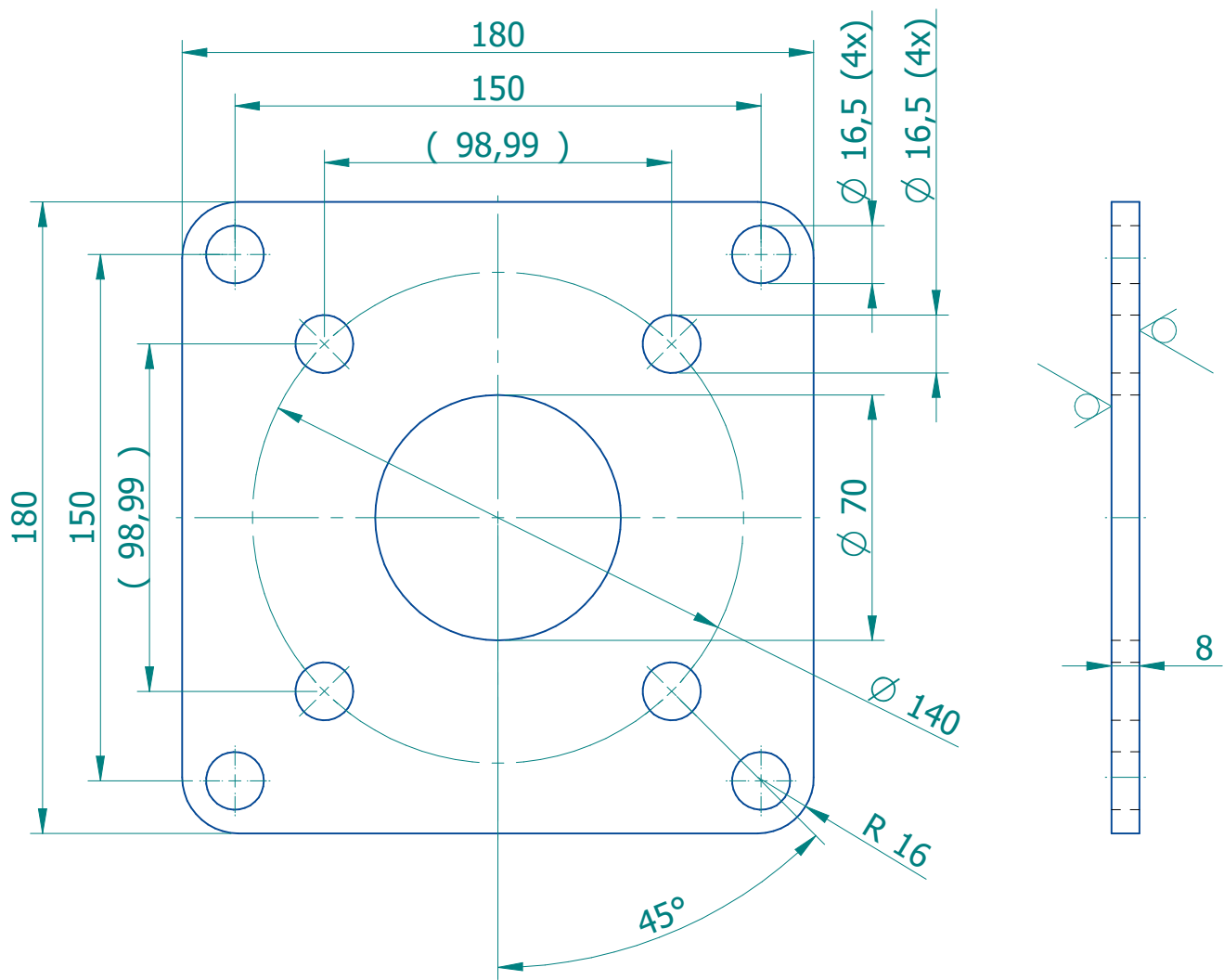


Kanten/edges ISO 13715

Gelasert/Lasered



Allgemeintoleranzen nach/ admissible tolerance to:	Oberflächenangaben nach/surface according to ISO 1302								Länge des kürzeren Schenkels/ measure of short blade ≤				
	Nennmaß/nominal size ≤ Längenmaße/linear measure												
ISO 2768 - cK - E	0,5-3	6	30	120	400	1000	2000	4000		10	50	120	400
Spanen, Umformen/chipping, forming	±0,2	±0,3	±0,5	±0,8	±1,2	±2,0	±3,0	±4,0		±1°30'	±1°	±30'	±15'
Erstellt/created: Tresselt M.	Geprüft/verified: Tresselt, M.					1:1				1/1			
Versteifung Kippfunktion stiffening tilt													
						Stückliste Pos. 3				A4			



Werstoff /material: 1.4301 blank

Kontur nach 3D-Daten

Contour according to 3D data

Eingeschlossene Fläche 3,22 dm²

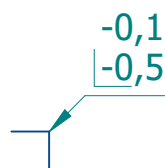
Umfang 1107 mm

Masse 1,68 kg

Enclosed area 3,22 dm²

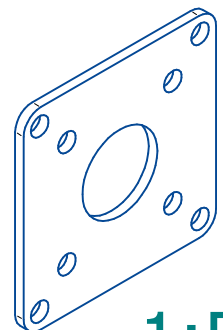
Circumference 1107 mm

Mass 1,68 kg



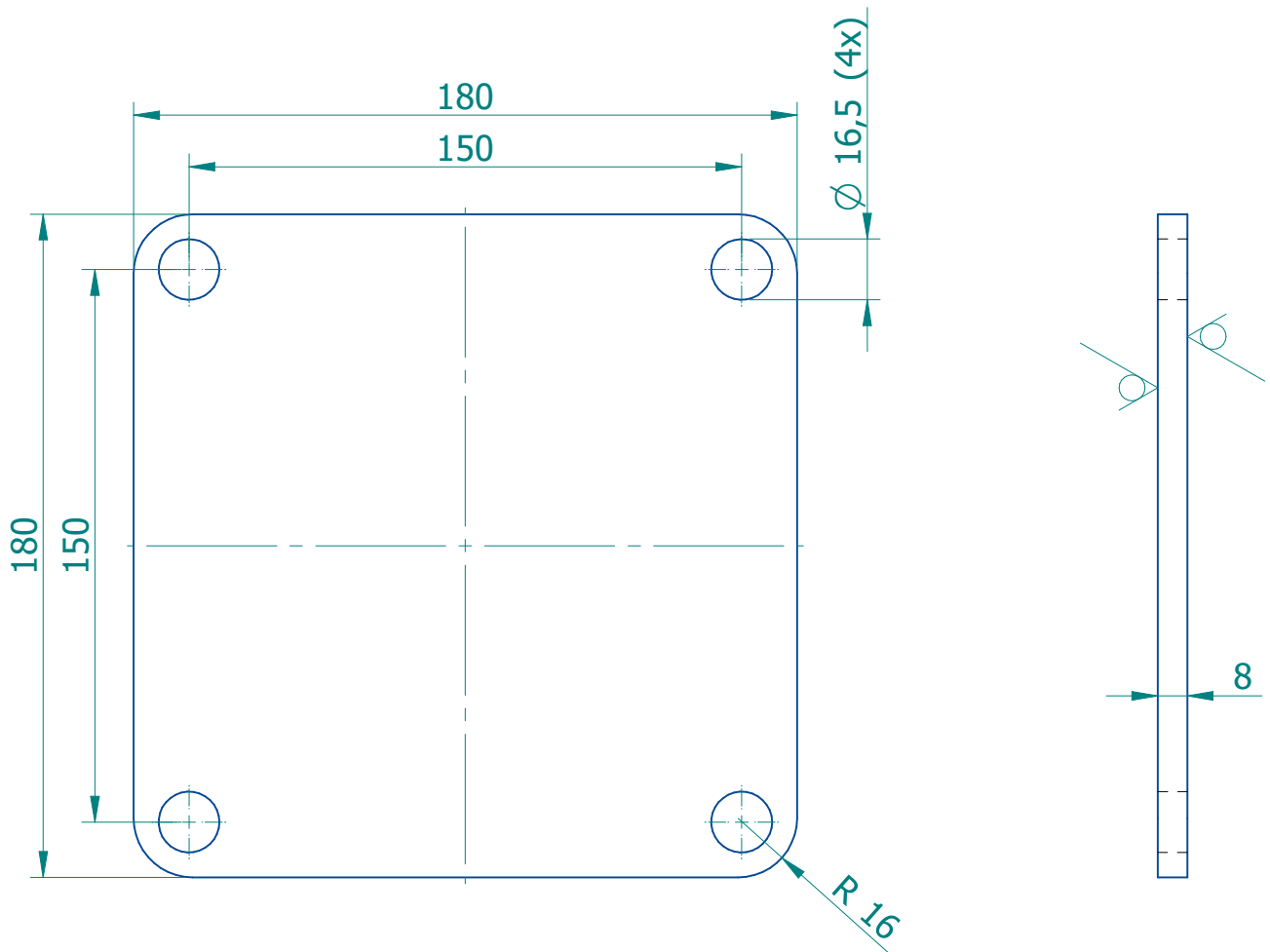
Kanten/edges ISO 13715

Gelasert/Lasered

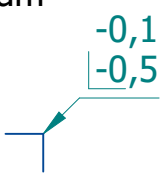


1:5

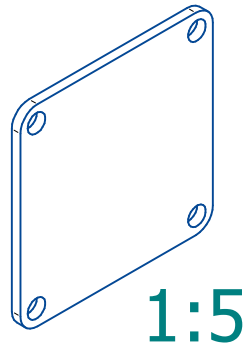
Allgemeintoleranzen nach/ admissible tolerance to:		Oberflächenangaben nach/surface according to ISO 1302							Länge des kürzeren Schenkels/ measure of short blade ≤					
		Nennmaß/nominal size ≤ Längenmaße/linear measure												
ISO 2768 - cL - E		0,5-3	6	30	120	400	1000	2000	4000		10	50	120	400
Spanen, Umformen/chipping, forming		±0,2	±0,3	±0,5	±0,8	±1,2	±2,0	±3,0	±4,0		±1°30'	±1°	±30'	±15'
Erstellt/created: Tresselt M.		Geprüft/verified: Tresselt, M.					1:2			1/1				
Grundplatte mit Verschraubung plate for screws														
							Stückliste Pos. 4					A4		



Werstoff /material: 1.4301 blank
Kontur nach 3D-Daten
Contour according to 3D data
Eingeschlossene Fläche 3,22 dm²
Umfang 900 mm
Masse 1,98 kg
Enclosed area 3,22 dm²
Circumference 900 mm
Mass 1,98 kg



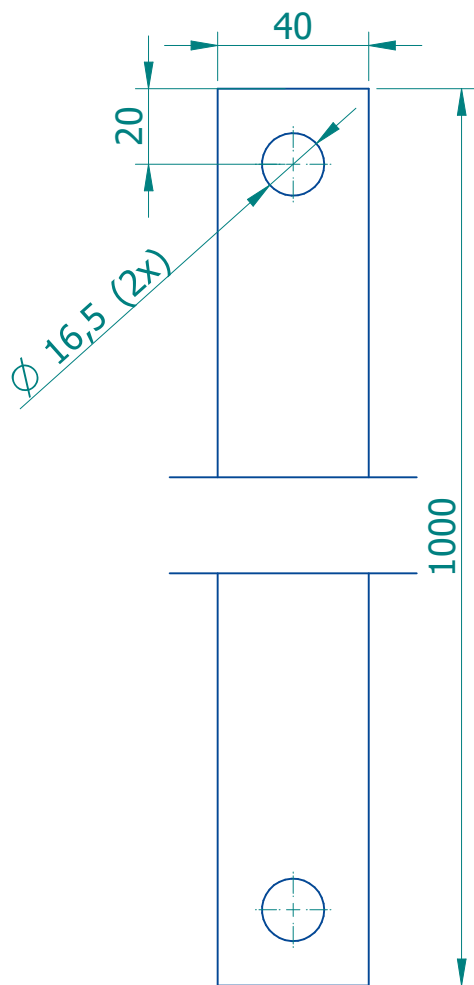
Kanten/edges ISO 13715



Gelasert/Lasered

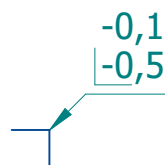


Allgemeintoleranzen nach/ admissible tolerance to:	Oberflächenangaben nach/surface according to ISO 1302								Länge des kürzeren Schenkels/ measure of short blade ≤			
	Nennmaß/nominal size ≤ Längenmaße/linear measure									10	50	120
ISO 2768 - cK - E	0,5-3	6	30	120	400	1000	2000	4000		±1°30'	±1°	±30'
Spanen, Umformen/chipping, forming	±0,2	±0,3	±0,5	±0,8	±1,2	±2,0	±3,0	±4,0				
Erstellt/created: Tresselt M.	Geprüft/verified: Tresselt, M.					1:2			1/1			
Halteplatte plate												
							Stückliste Pos.5				A4	



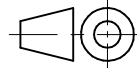
1:5

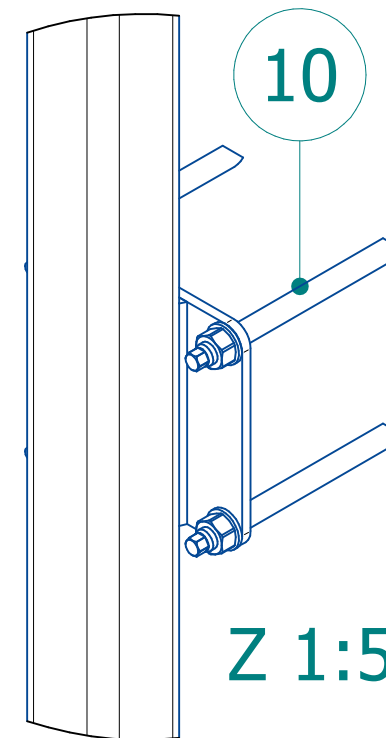
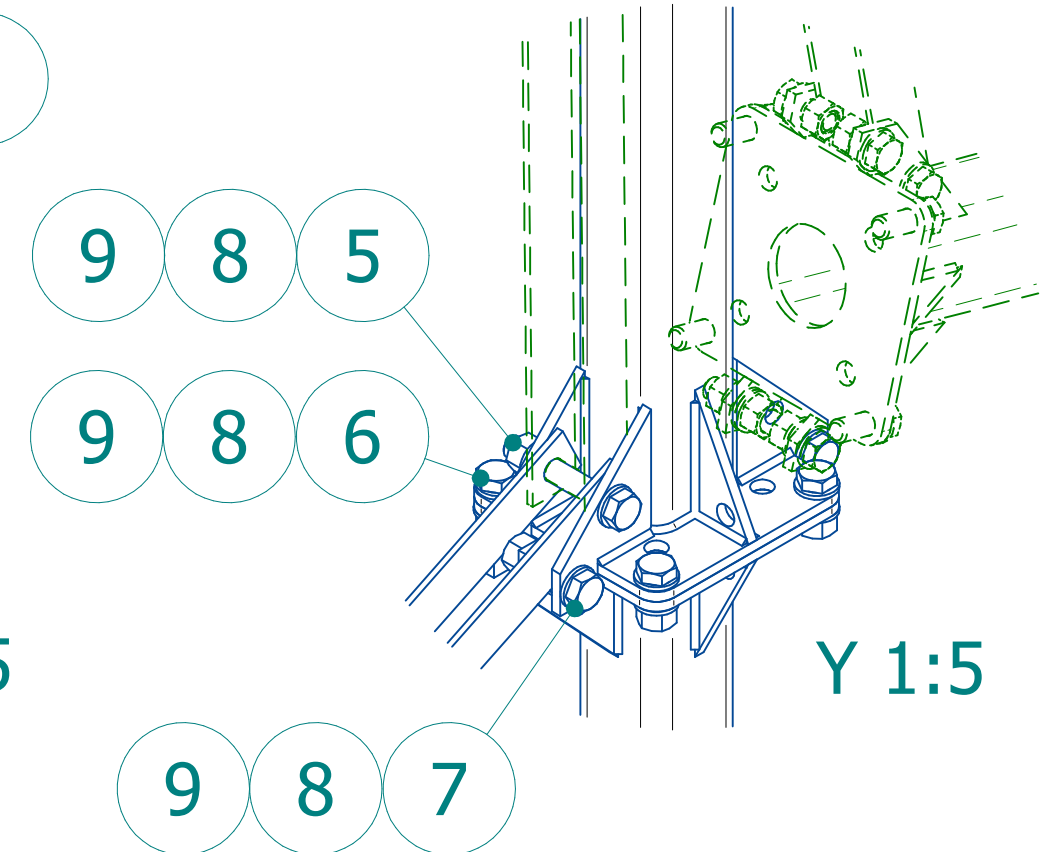
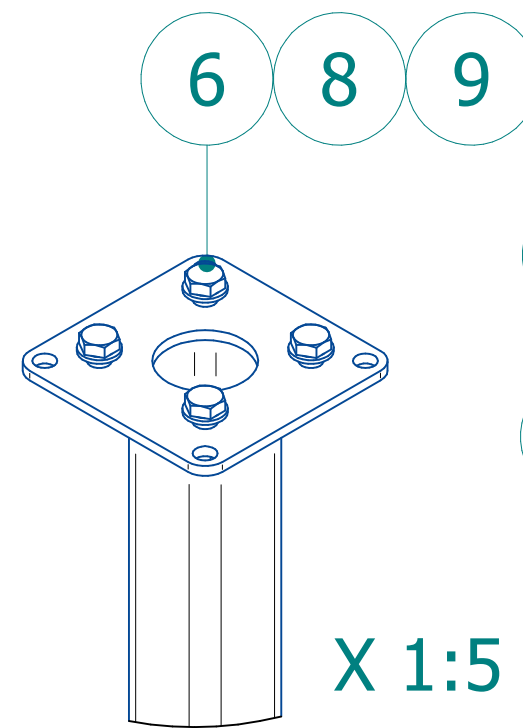
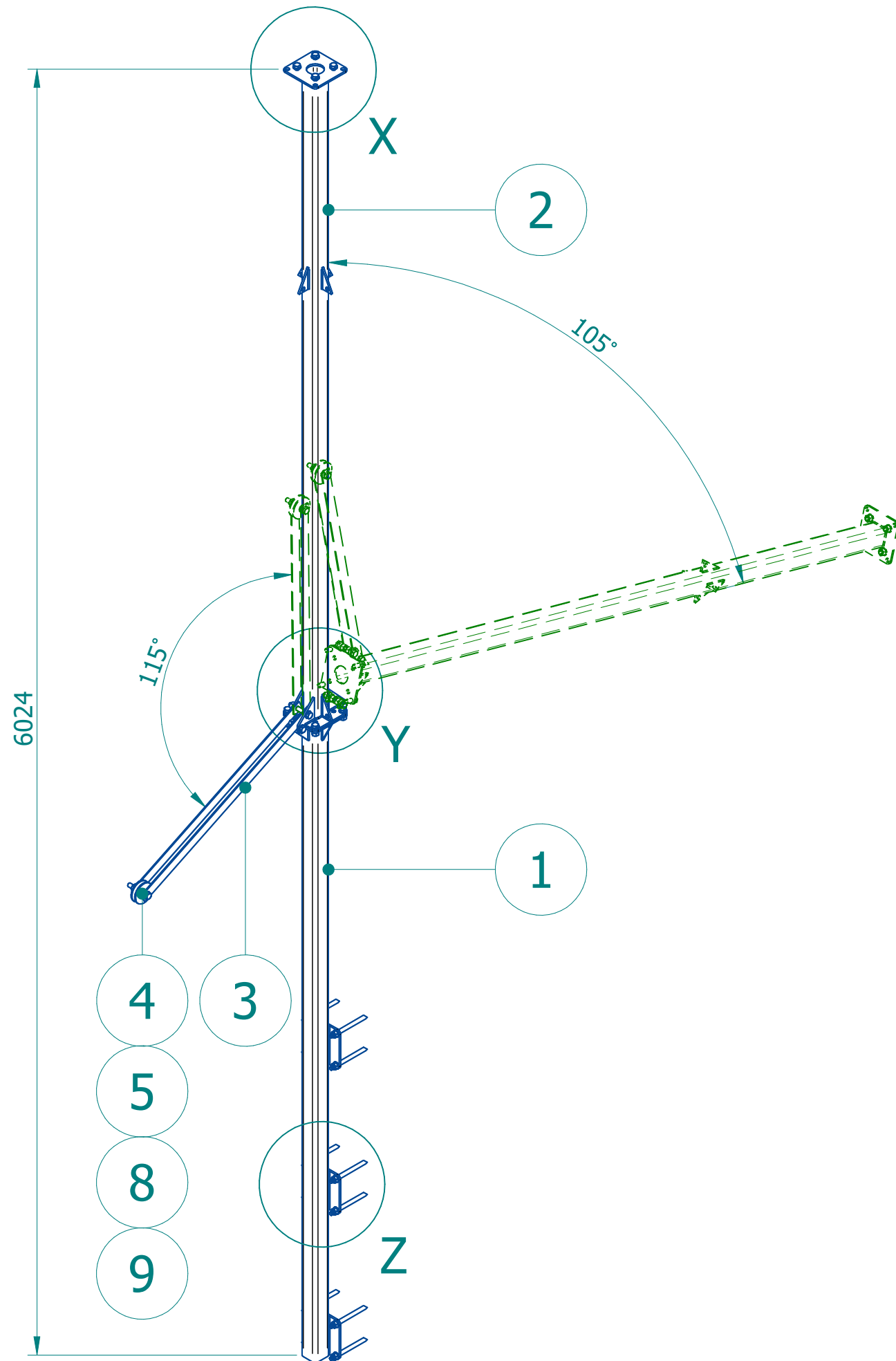
Werstoff /material: 1.4301 blank
 Eingeschlossene Fläche 4 dm²
 Umfang 2145 mm
 Masse 1,25 kg
 Enclosed area 4 dm²
 Circumference 2145 mm
 Mass 1,25 kg



Kanten/edges ISO 13715



Allgemeintoleranzen nach/ admissible tolerance to:	Oberflächenangaben nach/surface according to ISO 1302								Länge des kürzeren Schenkels/ measure of short blade ≤				
	Nennmaß/nominal size ≤ Längenmaße/linear measure												
ISO 2768 - cK - E	0,5-3	6	30	120	400	1000	2000	4000		10	50	120	400
Spanen, Umformen/chipping, forming	±0,2	±0,3	±0,5	±0,8	±1,2	±2,0	±3,0	±4,0		±1°30'	±1°	±30'	±15'
Erstellt/created: Tresselt M.	Geprüft/verified: Tresselt, M.					1:2				1/1			
Hebelarm lever arm													
						Stückliste Pos. 6				A4			



	Menge Quantity	Benennung Designation
1	1	Schweißbaugruppe Unterteil
2	1	Schweißbaugruppe Oberteil
3	2	Hebelarm
4	1	Rolle D=90
5	3	6kt-Schraube M16x100
6	8	6kt-Schraube M16x40
7	2	6kt-Schraube M16x30
8	16	Mutter M16
9	32	U-Scheibe M16
10	12	Ankerstange M16x160

alle DIN/ISO Norm Teile in Edelstahlausführung
all DIN/ISO standard parts in stainless steel

Erstellt/created: Tresselt M.	Geprüft/verified: Tresselt, M.	1:20	1/1
Montagezeichnung Mast Assembly drawing mast			
Mast komplett			A3
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